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JULY 2015

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Voluptuous®

FIRST LOOK FF-CUP LARISSA LINN

PREVIEW PREGGOS & MILKERS 2 SEVEN MAMAS READY TO BURST

WUNDERBABE GOES HOT! EMILIA'S FIRST XXX

38HH CUP

THE SCORE GROUP®

CURVY & BUSTY DEBUT SAMANTHA LILY

32J CUP

ON THE TOWN with CAT BANGLES

VIDEO INSIDE

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JULY 2015

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NOTICE: THIS IS ADULT MATERIAL
All of the performers/models, and all of the characters that they portray, were over 18 years of age at the time of the photography. The content is inappropriate for minors and appropriate care should be taken to ensure that it is not viewed by anyone under 18 years of age.

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JUNE '15 ISSUE

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Is it right that girls like Leanne don't show pussy? E.V. says it isn't.

GIRLS WHO DON'T SHOW PUSSY ARE 'WRONG'

Dear *Voluptuous*,

I'm a huge fan of your magazines, and I own a large and always-growing collection. My favorites are *BootyLicious*, *Voluptuous*, *SCORE* and *XL Girls*. In fact, these are the only magazines I read these days. The girls in any other magazine just don't measure up! No, not one bit. But because so many of your girls are high quality, I felt the need to voice my opinion on a selection of them.

Two girls, in particular, who have drawn my attention are Karla James and Leanne Crow. Both of these girls have a problem with showing their pussies, and I just don't get it. I love tits as much as any other guy, but if you are going to pose nude in a porno mag, do it all the way. Tits are *not* enough! Surely, I am not the first reader to complain about this, and I know I will not be the last. In my opinion, it's just not right. You all should do something about women who don't want to go all the way, because it's not just the two girls I mentioned.–E.V., New York

SHOWING LOVE FOR SOME OF OUR NEW SENSATIONS

Dear *Voluptuous*,

In the past year to 18 months, *Voluptuous* has managed to nab some of the hottest girls ever featured in the magazine's illustrious history. These girls include the stunning Liza Biggs, who debuted March '15 and the even more stunning Alaura Grey in April. How did you manage to find these girls back-to-back? I am going to feel so conflicted when awards season comes around at the end of the year because there's no question who the top two girls will be. And I'll feel very bad for the loser though neither should feel any shame in coming up short because, in the end, someone has to win. But if there was any year in which a tie would be the perfect outcome, 2015 is definitely that year.

Another recent newcomer who has caught my eye is the lovely Cassie. She doesn't have the biggest tits though her tits are lovely and suckable, but she's as cute as a button. And in her March debut, I could tell there is a very naughty side waiting to be unleashed. And I can't wait to see it. There are more girls I could mention, but I've gone on long enough. Keep up the good work, fellas.–J.S., via email

Liza Biggs is one of the reasons 2015 is shaping up to be one of our best years.

Reader T.W. is the lucky winner who took home Melissa's signed bra.

TWO-TIME BRA WINNER IS A WINNER AT HOME, TOO

Dear *Voluptuous*,

I feel like I have won the big-boob lottery! Recently, while reading the latest issue of *Voluptuous*, I learned I had won Ann Calis' bra! Then a few weeks later, I open the mail again to find a package with *SCORE* printed on it, and I'm wondering what I ordered and forgot about? I couldn't think of anything so I walked into my house dreaming that it may be another bra from one of your gorgeous *SCORE* models. To my surprise, there was a beautiful bra and a letter congratulating me for winning Melissa Manning's bra! How lucky can one man get?

Well, these were just icings on the cake, as I had already hit the big-boob lottery when I met my wife six years ago, and I was introduced to my first and last pair of ginormous boobs!

Now, compared to *SCORE* models, my wife is "average" at 38DD, but in my world she is larger than life. This in addition to the fact that she is Russian, tall, and voluptuous (with suckable, long nipples), so she satisfies every fetish and fantasy I could ever dream

T.W. also claimed Ann Calis' bra. And he has a busty wife at home. This guy could be the luckiest and happiest boob hound on the planet. Enjoy it, buddy.

of. And the icing on the cake is that she is fully supportive of my love for big boobs. It is so wonderful to not have to hide magazines and movies from her, and I can also talk to her freely about it all. She even shows an interest in it from time to time when she finds a model pretty. I honestly feel this is a Euro thing because all American girls I dated were never open to porn in any way.

I tell you all this because I always said that if I were to win any bras from a *SCORE* or *Voluptuous* model, I would have my wife model in it for me before doing anything else. And I never imagined my wife would spill out of these bras, but that is exactly what happened! Of course, this is partially due to the fact the models were no doubt wearing bras a size or two (or even more) smaller than their actual size in order to enhance their boobage for us. Not that they have any need to do so! But the other reason my wife is spilling out of the bras is that she wears a 38 band, and Melissa is a 36, so it was extremely tight-fitting. Of course, I am not complaining one bit because I witnessed the love of my life busting out of these titillating bras that these beauties have worn!

And for that, I must thank you all once again. You've made my year!–T.W., Gainesville, Florida

A KINKY FELICIA CLOVER MAKES THE BEST SEX DOLL

Dear *Voluptuous*,

After reading the November '14 issue of *V-mag*, I just had to write about Felicia Clover and her "Bound For Trouble" layout. I must say, Felicia Clover has never looked better. Felicia's beautiful, sexy, super-curvy body in front of those mirrors and with the restraints combined to make this layout one of the most-sensual you have ever published.

Felicia looks sexy in every photo and from every angle. And seeing her bound was indeed a bit kinky, but it shows another side of Felicia–the bad girl side. And I must say, that is quite

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Felicia Clover's body is made to be appreciated from every angle.

the turn-on.

While every photo was great, there were a few that stood out from the rest. On page 73, the sight of Felicia's big rack squeezed between her hands and the black straps is too hot for words to express. Her big 34F-cuppers look like they're ready to bust out of those little black straps at any second. On pages 74 and 75, the mirrored sequence in which Felicia shows off her awesome ass is incredible. I'm obsessed with the way Felicia spreads her big, creamy white ass cheeks wide. Her ass is truly perfect in both size and shape. Mind-boggling is the way to describe her booty. She definitely has the type of ass that you worship. It is no surprise that Felicia is one of the small handful of girls good enough to be featured in both *Voluptuous* and *BootyLicious*. Felicia is a girl that just has it all.

Since Felicia has checked into the world of bondage and discipline, how about doing a layout with Bunny Brooks, who debuted in October '14? Seeing Felicia bound, spanked and dominated by Bunny would be something any V-Man would want to see. Does it get any hotter than that? I don't think so. In fact, Felicia may even have a dominant side, too so it could work the other way around. Either way, it would be an insanely steamy layout.

As a model, covergirl, X-Rated star, 2013 *V-mag* XXX Performer of the Year, and first runner-up for Ass of the Year, Felicia has established herself as an all-time great model. Considering all of this, all I do is ask for more of Felicia! She's simply the best.–P.S., Bethel Park, Pennsylvania

IF YOU ASK HIM, THE MORE EMILIA BOSHE THE BETTER

Dear *Voluptuous*,

You guys have hit a major home run with the hot Emilia Boshe XXX scene in Scoreland.com. The comments on the

Yes, it happened! After years of posing solo, Emilia Boshe finally went all the way. And it's just what Scoreland.com member Sean has been waiting for.

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SCORELAND Blog are numerous and all very, very complimentary. It's always a great sign when you guys are giving us exactly what we want. I hope you can make Emilia aware of the great feelings that fans have towards her. I really hope we see more XXX with her because her first scene was truly special. One of the guys suggested a hot threesome with her and Anna Beck. Now that would be something to see!

In fact, some sort of Emilia and Anna special would be amazing. They are two of the most super-stacked Europeans I have seen in a long while and it would be great to see "A Day With Emilia" and Anna or something of that nature. We could watch them shower, bathe together, oil each other up, try on bikinis, etc. I know stuff like this is difficult to arrange, but I just thought I'd throw out some ideas. You could even add other Euro models such as Jennica Lynn or Karla James to make a video special.

Once again, well done on Emilia. That was the best 30 minutes of big boob hardcore I've seen in quite some time. Especially since Emilia is a girl I assumed would never do hardcore. That makes it even more special. I hope it's the first of many more to come. We all appreciate what you're doing for the big boob lovers of the world.–Sean, via email

Dear Sean: Thanks for the kind words. Everything we do is to please guys like you who can't get enough of quality big-boobed women. The timing of your letter is impeccable, though. We published Emilia's first hardcore pictorial in this issue (beginning on page 44), so you have another opportunity to see her. Like you, we were also pleasantly surprised when Emilia told us she was jumping into hardcore action for the first time. She fucks like a pro, too. This is why they say good things come to those who wait. Emilia was more than worth it.

VANESSA'S SHAVING PICS ARE HIS ALL-TIME FAVE

Dear *Voluptuous*,

The April '14 issue of V-mag was special. Of course, there was newcomer Alaura Grey, a woman any man would kill to call his own. But, surprisingly, she wasn't the highlight of that issue. If I had to pick one thing that made the April issue special, it has to be Vanessa Y.'s pussy-shaving layout . I'm typical-

Continued on page 18

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JUNE 2015—Stuffed with the naturals you love. Four girls debut, including Juliana Simms. Plus, Joana in an all-girl threeway!

MAY 2015—Our greatest awards issue ever? Quite Possibly. Stuffed with all your favorite girls, hardcore and much more.

APRIL 2015—Jumping JJ-cups! Alaura Grey's cups overflowth in her debut. Bebe Cooper lactating, and Felicia and Nikki XXX.

MARCH 2015—Jenna Valentine bustier than ever. New pics and interview. Shyla Shy super-preggers. Kamille Amora first XXX.

FEBRUARY 2015—Newcomer Olivia Jackson has huge tits and a big ass. New Jennica Lynn. Cutie Roxanne Diamond debuts.

JANUARY 2015—Awards issue with the finalists for top model, newcomer, XXX, ass and plumper of the year titles.

HOLIDAY 2014—G-cup Maya debuts. Natalie Fiore almost nine months preggers. Marie Leone gets ass-fucked by two guys.

DECEMBER 2014—Ten events that shaped big-tit history. Cat Bangles and Alana Lace XXX. Cameron Skye's hairy red bush.

NOVEMBER 2014—The 10 greatest growth spurts ever. Lily Madison on the beach. Missy Monroe anal. Sadie Blooms XXX.

OCTOBER 2014—Melissa Mandlikova six-months pregnant. Cat Bangles debuts. New Joana photos and interview. Maggie XXX.

SEPTEMBER 2014—New Bebe Cooper photos, and she's still milking! Elle Flynn three-way and interview. Gya self-sucks.

AUGUST 2014—Bex Shiner and Rene Love return and an Angel DeLuca interview. Plus, good girl Jennica Lynn gets naughty.

JULY 2014—Celebrate *V-mag*'s 20th anniversary with a 164-page issue starring the Top 100 V-Girls ever. Packed with pinup shots.

JUNE 2014—Terri Jane and Nancy Navarro return. Janessa Loren's debut interview. Plus, Cameron Skye's first hot fuck!

MAY 2014—Roxi Red pics and interview. Renee Ross, Hitomi, Joana, Karina Hart, Sirale, Rockell and Felicia Clover XXX.

APRIL 2014—Scarlet LaVey and Rachel Love XXX. Bex Shiner, Dani Moore and Elle Flynn debut. *Voluptuous Xtra 15* preview.

MARCH 2014—Three hardcore layouts featuring Jessica Roberts, Angel DeLuca and Nikki Smith. Plus three new naturals.

FEBRUARY 2014—Gya Roberts can't stop sucking her tits! New girl Brittany Kendall fucks. Jennica Lynn photos & interview.

JANUARY 2014—Arianna Sinn in her kinkiest XXX pictorial ever. Brittany Kendall and Valentina Monroe debut and much more!

HOLIDAY 2013—Annual contest issue with full layouts of Rockell, Anjii Ross, Scarlet LaVey, Roxi Red and Sirale.

DECEMBER 2013—Sabina fucks and sucks two guys. New Rockell photos and interview. Natalie Fiore's tits are bigger!

NOVEMBER 2013—Chantal Raye & Charlotte debut. Felicia Clover returns, and Bailey Santanna is pregnant & fucking.

OCTOBER 2013—Janne Hollan makes a sexy return. Plump Kendra Lee Ryan debuts. Sirale and Pheona Monroe get fucked.

SEPTEMBER 2013—Terri Jane takes a skinny dip, and a sexy "Tits in Tight Tops" section featuring Renee Ross and more!

AUGUST 2013—Eight pages of V-Girls destroying their bikinis. Gya self-sucks and shaves. Plus a bonus hardcore DVD.

JULY 2013—Biggest awards issue ever with full-length pictorials of every Newcomer of the Year. Plus a bonus XXX DVD.

JUNE 2013—Meet plump newcomer Scarlet LaVey, a good girl gone bad creaming her tits. Rockell returns. Jolie Rain facial.

MAY 2013—Roxi Red's first XXX. Bustier Lana Ivans returns and Jolie Rain. MILF Sophia plus Brandi Sparks & Jasmine Jones.

APRIL 2013—Melissa Manning, Anjii Ross and Morgan Page wow you with their fat and juicy tits! Melissa Reed's first XXX.

MARCH 2013—After a six-year hiatus, Joana is back and better than ever! K-cup Roxi Red debuts. Felicia Clover's first XXX.

FEBRUARY 2013—Rockell makes her *V-mag* debut. Plus, the Montego Babes: Micky Bells, Gya Roberts and Terri Jane.

JANUARY 2013—Jam-packed with the beauties you love! All the best girls of the year, plus the XXX "Dirty Dozen" DVDs.

HOLIDAY 2012—Cover girl Gya Roberts is back and racking them up for you. The biggest tits ever. Krystal Swift fucks, too!

DECEMBER 2012—Check out the tits on covergirl Roxanne Miller and Krystal Swift. Japanese stunner Hitomi is back.

NOVEMBER 2012—German newcomer Emilia Boshe and her 38HH rack! Shyla Shy is preggo and fucking! Karina Hart returns.

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Vmag™ VIDEO PICK

Preggos & Milkers 2

Glowing, Milking Mamas Do A Body Good

BEBE COOPER

2 DISCS Loaded with PREGNANT XXX

Mama's got tits! And these glowing mothers and mothers-to-be sure do know how to use them to get you off. Girls don't get hornier than V-Girls, but if that V-Girl is pregnant, we're now on a whole other level of eroticism. The six beautiful, glowing naturals featured in this movie have hormones and sex drives that are ramped up to levels they had never experienced, and are eager to share their dazzling, life-giving bodies with you, the men who adore them. In a movie like no other, you'll find girls like Bebe Cooper, fresh out of the hospital, squeezing her milk-filled mams until she spews sweet calcium all over herself. Got milk? These ladies have plenty, so grab a tall glass.

SHYLA SHY

ALANA ANDERSON

KATARINA DUBROVA

NATALIE FIORE

BAILEY SANTANNA

MELISSA MANDLIKOVA

Katarina Dubrova is seven months pregnant, and her body is growing more sensitve each day. Especially her bigger-than-ever tits. Katarina's scene begins with belly rubbing and nipple tweaking before she pulls out her pumps and toy.

KATARINA DUBROVA

Vmag VIDEO PICK
SHYLA SHY

Preggos & Milkers 2

Shyla Shy was the star of the show in the first installment of this series, and this milking Mamazon is back–post-pregnancy–to take more cock and serve our stud another mouthful of fresh-squeezed dairy. And speaking of serving fresh-squeezed dairy, Bebe Cooper offers up enough calcium to fulfill your recommended daily requirement. Bebe Cooper's tits are like a running faucet in her scene. She is squeezing her pale, blue-veined mams and spraying her sweet baby formula onto the mirror. Her nipples are unforgettable in this one, too. They're so pointy, they could cut through butter. As are Alana Anderson's pointy, pink nipples. She teases and strokes her pussy for the camera as she squeezes droplets of milk from her mams. Bailey Santanna was featured in *Preggos & Milkers*, too, and she's fucking for two once again. The 36GG-cupper is six months pregnant, and taking on our most-hung stud. And you could call Melissa Mandlikova a dairy queen in her scene. Melissa's scene begins with her churning butter, but soon she's churning her pussy with her fingertips and squeezing her engorged mams.

ALANA ANDERSON

BEBE COOPER

MELISSA

BAILEY SANTANNA

Preggos & Milkers 2

And here is the star of the show. The belle of the ball Ms. Natalie Fiore. We've enjoyed watching this woman over the years, and it's been a treat that one of the 20 Greatest Naturals ever chose to share her pregnancy with us. So it is only fitting that we devote an entire disc to Natalie. The G-cup legend rubs her belly, juggles her jugs and milks her mams in five scenes, and we catch up with her in an intimate interview. Seven months pregnant in these scenes, Natalie is more sensual than we have ever seen her.

NATALIE
FIORE

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V-MAIL

Continued from page 8

ly not a guy that goes for hair on a girl's pussy. Like most guys, I prefer if a girl keeps things clean down there. But Vanessa is the type of girl who shows us all that a girl can be hot with a full bush. But seeing Vanessa shave herself clean was among the most sensual and intimate things I have ever seen in *Voluptuous*.

You guys published a layout of Cameron Skye being shaved by one of your studs not too long ago. But that one paled in comparison to Vanessa's for a few reasons. The first reason is because of what I said earlier, which is that I typically don't find a hairy pussy to be hot. But the other thing is that the guy being in the photos and being the one to shave her was simply a bit distracting. If I want to appreciate a girl's cunt, I can't enjoy it fully with a guy in the way. That's just a fact.

But in Vanessa's layout, it's just me, her, the camera and sweet, dripping cunt–which is my fantasy. Like I wrote earlier, it's intimate. My only complaint was that the layout was only four pages. Layouts this hot should go at least eight pages. Vanessa is as hot as it gets for a woman. I hope there is a lot more of Vanessa to look forward to.–Zane, Rhode Island

Whether you like bushes or not, you have to admit this set was hot.

THE PERFECT V-GIRL? HE'S GOING WITH ROCKELL

Dear *Voluptuous*,

I spend a lot of time thinking about what makes a girl a great *Voluptuous* model. Obviously, having natural tits is the first thing we all look at. Is it just

Reader K.R. thinks Rockell is the type of girl you bring home to mom.

like the type you can bring home to mom, but also hot enough that you want to show her off your friends? Is it the girl's figure? I certainly do prefer a woman with a little meat on her bones. Not meaty to the point of being an *XL Girls* type of model, but I'm a guy that needs something to grab on, you know? I just can't entertain or beat my meat to scrawny chicks. I don't know how some guys do it.

As I thought more and more about what makes a girl a great V-Girl, I realized it's the total package. I want it all. And there are few girls who *truly* have it all. This lead me to the conclusion that Rockell is the girl that presents the best overall package. She's pretty, has a down-home look that any mother would love, and she's hot enough to show off to your friends. Of course, she's not the bustiest girl you've featured, but she has more than enough bust. I believe you listed her at 36G the last time we saw her. And while she isn't overly thick, she has plenty to hold on to. And it's easy to tell Rockell has a real freaky side to her, too.–K.R., Houston, Texas

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SAMANTHA LILY

HOME ALONE WITH SAMMY

It has been quite a year for new discoveries, and this gal is keeping 2015's momentum going. Meet Samantha Lily, a girl so busty she was nicknamed Pamela Anderson in secondary school. With all due respect to Pam, we have to say comparing Samantha to her doesn't serve Sam proper justice. Measuring 34DD, Pamela is busty in her own right. But Pamela's breasts are augmented, whereas Samantha boasts 32J-cup naturals. Pamela is busty by mainstream standards, but Samantha is in another league. Samantha is on Team *V-mag*, and we couldn't be happier about it.

In addition to her girl-next-door charm and perfect rack, Samantha has a good head on her shoulders. And we're not referring to her pretty face. Currently, Samantha is studying veterinary medicine and hopes to graduate soon. "Helping others makes me feel good," Samantha said. "That is why I want to work with animals. I donate very often. I also love to read news about science and medicine. That excites me." We may have stumbled upon the perfect girl. She's busty, beautiful with brains and has a heart made of gold. And she has already stolen our hearts.

BARE FACTS

Samantha Lily

Birthday: July 30, 1988
Age: 26 **Height:** 5′4″
Weight: 145 lbs. **Bra:** 32J
Measurements: 44-30-38
Lives: Russia
Hobbies: Snowboarding, playing piano, charity

When Samantha isn't in class, studying or giving back to the community, she hops online and chats guys up as a cam girl. And if they're nice, she flashes and sucks on her tits, too. We think that's another admirable way of giving back to the community. "I have a boob fetish," Samantha said. "That's my only fetish. I love men, but I also love boobs. Especially my own boobs. That's why I like to cam. I like to talk to the guys, and I like to show them my big boobs. It's fun for me." Now, Samantha is showing off her tits to the most-discerning boob aficionados in the world.

MARIE LEONE

SOMETHING ABOUT MARIE

The last time we saw Marie Leone, this 21-year-old J-cupper was taking cock from two hung studs. Marie is a mechanic back home in California, and she proved she could get a man's sex drive revving as quickly as she can get your car engine running. Marie isn't fucking today, but she's still pulling off the rare combination of cute, cuddly and sexy that makes her a *Voluptuous* favorite. Like our headline says, there's something about Marie, and we enjoy unpeeling her layers. "I'm very shy," Marie said. "It takes me a bit to open up, but when I do, I'm all yours."

When you meet Marie, you would never guess she would venture into posing nude and fucking on-camera. She just seems too innocent. Her voice is mousey and barely above a whisper, and her smile is shy and she doesn't even swear. "I don't really talk dirty because I don't curse," she said. "I'm sure that's funny because of what I'm doing here." It is out of the ordinary, but we dig it. When you're as hot a fuck as Marie, you can get away with not cursing. Marie lets her sex skills do the talking, and we're all ears. "I really like sex, though. It's fun doing these naughty things."

BARE FACTS

Marie Leone

Birthday: December 14, 1993
Age: 21 **Height:** 5′2″
Weight: 138 lbs. **Bra:** 34J
Magazines: Dec. ′14, June ′14, March ′14
DVDs: *Voluptuous Black Label* and *SCORE Xtra 14*
(XXX-Rated. Available on page nine)

"What the heck? My eyes are up here," Marie responded when we asked what her typical response is to men who gawk at her boobs for too long. "I say it jokingly, but really, look at my eyes. They're pretty." Marie is right. She does have pretty eyes and an adorable face. But when tits like this are right in your face, it only feels natural to give them a good look. Especially since Marie always dresses to impress. "I wear tight tops and tank tops pretty often. It's usually not even to get attention, but just because it's the most comfortable. I don't mind getting the attention at all, though."

JENNA VALENTINE

ANOTHER TASTE OF JENNA

Jenna Valentine is like a box of chocolates. You never know what you're going to get, but you savor every bite. The first things that catch your eye upon meeting Jenna are her goth girl looks (and ample bust). But then Jenna throws you a bit of a curveball with her Valley girl accent. And while many people may assume that a girl who poses nude in adult magazines and movies is promiscuous, Jenna is anything but. "I like having a connection with somebody," Jenna said. "Otherwise, I think sex is boring. Every guy I've ever slept with was or became my boyfriend."

BARE FACTS

Jenna Valentine

Birthday: August 11, 1986
Age: 28 **Height:** 5′3″
Weight: 138 lbs. **Bra:** 36HH
Magazines: Mar. ′14, Nov. ′13, Sept. ′12, Feb. ′12, Jan. ′12
DVDs: *All Stacked, All Natural 4* and *All Stacked, All Natural 3* (X-Rated) available on page nine and eBoobStore.com

Already bustier than 99% of the women on the planet, Jenna's boobs recently experienced a growth spurt that now places her firmly in the cream of *Voluptuous*' big bust crop. "I think I'm about a 36HH now," Jenna said. "When I had my first shoot with you guys in 2009, I was a 36F. And I think I was a 36H when I went on the on-location shoot in Mexico. They're pretty heavy these days. It's funny because I'm actually thinner than I was then. At this point, they have to weighat least five pounds each." Will Jenna's breast-spurt continue? We're certainly hoping it will.

In the same way that Jenna's goth look balances her Valley girl personality, Jenna needs balance from a man. Even when it comes to her boobs. "I've dated guys who really loved big boobs," she said. "They were really happy and wouldn't stop touching them. I've also dated guys who didn't care about them at all. I don't know which one I like more. I need a happy medium." While the thought of any red-blooded man ignoring Jenna's boobs is baffling, we do understand the need for balance. So we'd do our best and savor every taste of Jenna we get.

EMILIA BOSHE

PRIVATE TRAINING SESSION

As naturally blessed as Emilia Boshe is, a girl as sexy as her doesn't look like this by accident. It takes work. This is why she enlisted the help of a personal trainer. Dennis is her trainer, and he's a man who knows how to keep a woman with Emilia's assets in peak physical condition. "First, we're going to stretch," Dennis says as he guides Emilia's movements. "We don't want you to pull something or get a cramp." No, we don't. Not in this, Emilia's first hardcore pictorial. Dennis can't help but peek down Emilia's sheer crop top, stealing glances at her perfect tits. Her nipples are poking through the material. We're certain Emilia is going to enjoy this training session.

BARE FACTS

Emilia Boshe

Birthday: November 26, 1984
Age: 30 **Height:** 5′9″
Weight: 158 lbs. **Bra:** 38HH
Magazines: Feb. ′15, Nov. ′13, March ′13, Nov. ′12
DVDs: *All Stacked, All Natural 4* and *All Stacked All Natural 3* (X-Rated)
available on page nine

After years of shooting solos, Emilia rewarded her fans' patience by finally taking a pussy-plugging from a hung stud. Good things cum to those who wait. Over the years, our mailboxes and inboxes have been stuffed with letters from guys begging to see Emilia go all the way. And when her first hardcore scene went up on Scoreland.com, it was met with rapturous applause and blown loads. Wrote Roberto: "I have been waiting for this moment for so long! Thank you so much! It was amazing to see her boobs bouncing while her snatch was stuffed by a real prick!"

Vmag
JULY 2015
Emilia Boshe

Some women are made for fucking. Emilia is that type of woman. This is why the idea of seeing her fuck on-camera was so alluring. Her HH-cup hooters are a tit-fuck waiting to happen. Dennis is hung, but Emilia's hefty naturals easily wrap his cock up and make it disappear. If this were a threesome, Emilia could probably fit a second cock in there. "Yes, fuck my tits," Emilia says as she tugs on his cock. "I want your cum on my tits. On my face, too." Dennis only has a few strokes left in him, but he makes the most of them gripping her naturals more tightly as he tit fucks her. "That was good," Emilia says as she laps his jizz.

V SPOT

FRESH OFF THE RACKS!

BY KARL HYPPOLITE

Katie Thornton

A NEW SCORE: KATIE THORNTON

SCORE readers are in for something special in the August '15 issue. The super-busty blonde above debuts in that issue, and she's a girl that personifies the term, "slim-and-stacked." And it doesn't hurt that this babe is easy on the eyes, either. We think Katie looks like she could be on the cover of fashion magazines, but she's something even better: a *SCORE* Girl.

Let's do a quick rundown of the key things you should know about Katie before picking up the issue. First, she boasts eye-popping 32GG tits that you have to see to believe. Second, hailing from London, England, she's our latest Brit discovery. Lastly, she's so big in the London party scene that she even makes headlines in newspapers: "With her waist cinched in and voluptuous chest on show, Katie's assets looked a worthy entry for Guinness World Records." And a worthy entry for *SCORE* magazine as well.

MID-YEAR REVIEW

It's said time flies when you're having fun, so we must be having a blast. We're already midway through the year, and what a year it has already been! It's been such a strong year that despite crowning 2014's awards winners just two months ago, we're already looking forward to 2015.

In only six months, it feels like 2015 has already brought us a full year's worth of quality girls. Let's look at newcomers, for instance. We've debuted Liza Biggs, Alaura Grey, Juliana Simms and Samantha Lily in the past four months. That's four Newcomer of the Year worthy girls in four months. Our minds (and loads) are blown by this fact. And we didn't even mention Cassie (below) who could be up for that award as well as XXX Performer of the Year. It's a great time to be a boob man, guys.

We expect Cassie to contend for both the Newcomer and XXX Performer of the Year awards later this year.

LIKE RIDING A BICYCLE

We sat down for a fun, quick chat with the queen of self-sucking.

INTERVIEW BY DAVE ROSENBAUM

It's always a delight when a girl like Sarah Rae returns to our studio. It's like an old friend returning home after an extended period of time away. Of course, most people don't have old friends with 38JJ tits–which is what sets this girl apart from most people. She's bustier than 99% of the women on the planet, and she's sweeter than 99% of them, too. And it's that sweet, bubbly personality that quickly made her a favorite with XL Girls *readers and* XLGirls.com *members when she debuted a few years ago.*

We know our women here in our Hallowed Halls of Hooters. And it takes a certain type of girl to strike a chord with the legions of boob-obsessed men who can't get enough of the women we feature. Some girls just have an "it" factor that makes guys fall in love with them. If any girl has "it" it's Sarah. She's the type of girl who will sit in a bar with you, make silly jokes and play with her tits. She's the type who practices sucking both of her nipples hands-free because she knows the guys will love it. She's Sarah Rae, and she's just our type.

V-MAG: Well, guys, here we are in the studio with Sarah Rae. And we're happy to say that Sarah brought her tits along with her.

SARAH: I did. I can't leave home without them. I'm clingy.

Continued on page 64

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HERCULES BATHMATE

NOELLE EASTON

PLAYING DOCTOR WITH A 10

A girl with Noelle Easton's looks, body and boobies has heard every pickup line imaginable. "I've heard a lot of funny ones," Noelle said. "My favorite has to be, 'Are you from Tennessee? Because you're the only 10 I see.' I have to admit, that one made me laugh." We can't say we blame any guy who spouts the first pickup line that comes to mind as Noelle saunters by. She puts the "hot" in hottie, and this 34G-cup 20-year-old has already shot some of the best hardcore we've filmed in recent years. And this pictorial promises to be Noelle's raunchiest yet.

Noelle is visiting the doctor for a checkup in this pictorial. And just like every man Noelle meets, he wants to fuck her. She's feeling a bit under the weather, and Juan Largo, M.D. is on hand to cure what ails Noelle. He begins with normal procedures like checking her heart rate, but being the hands-on physician he is, Juan has to get a bit more personal. Juan needs to check Noelle's temperature, so he pulls his hefty thermometer out of his slacks and stuffs it into her mouth. Just as he suspected, Noelle is burning up. Sizzling hot, really. "I've been feeling really, really hot," Noelle says. "My body temperature is rising." Indeed, it is.

BARE FACTS

Noelle Easton

Birthday: December 17, 1994
Age: 20 **Height:** 5′4″
Weight: 135 lbs. **Bra:** 34G
Measurements: 42-28-38
Magazines: Holiday ′14
DVDs: *SCORE Xtra 14* (XXX-Rated) and *Greatest Big Bust DVD Ever 4* (X-Rated) available on page nine

Noelle came in for a routine checkup, but she's getting a gynecology exam and a physical. Dr. Largo specializes in oral examinations and he runs Noelle through his full gamut of procedures. Namely, cock-sucking, pussy-eating and hard fucking on any flat surface he can find. He's a hands-on doctor who always provides the expert care his patients deserve. After helping Noelle sweat out her fever with hot sex, Juan cools her off with a sticky jizz shower. "Oh, I feel so much better now," Noelle says, rubbing Juan's cum into her tits. "I'm glad I came to see you."

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V-SPOT

Continued from page 54

V-MAG: Do you have any names for them. There are some models who refer to their tits as, "the girls."
SARAH: Nah, no names for my tits. They're just my titties.
V-MAG: Sarah, it's been a while since we've seen you. The last time we saw you was very exciting.
SARAH: Oh my God, was it?
V-MAG: Yeah, do you know why?
SARAH: Hmm…is it because I sucked my own nipples?
V-MAG: You sucked both of them.
SARAH: Yeah, I sucked both of my nipples at the same time without using my hands.
V-MAG: That was very impressive.
SARAH: I think it's like the adult version of riding a bike without using your hands. [*Laughs*]
V-MAG: It's probably a lot better than that, isn't it? So, you got those two girls into your mouth without using any hands. What is that like?
SARAH: I'm not sure how to explain it. Exciting is the easiest way to explain. I tried really hard to be able to do it. I was trying for like a year to learn how to do it. So it's really exciting that I can do it now. It makes me feel super talented and amazing! [*Laughs*]
V-MAG: Well, when they're in your mouth, they have to get pretty heavy, don't they?
SARAH: Yeah, they are.
V-MAG: Just how heavy do you think they are?
SARAH: I'm not sure. I would guess about 10 pounds each.
V-MAG: I guess we're looking for something to compare them to. So, sucking on your tits hands-free is kind of like having two of what item in your mouth?
SARAH: [*Laughs*] That's a tough question. I'm not sure.
V-MAG: Would it be like having two water balloons or two cantaloupes in your mouth?
SARAH: I would say it's like having two watermelons in your mouth.
V-MAG: We're standing right over them, right now. Can we see them?
SARAH: Of course you can. You want to see them? I would do anything for you guys! [*She quickly pulls her breasts out of her bra*]

Continued on page 86

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ELLE FLYNN

TITS ARE THE ONLY ANSWER

If you ask Elle Flynn, boobs were made for looking at, so we never miss an opportunity to take in an eyeful of her perky DDD-cup naturals. She's also a trivia junkie who hopes to be a contestant on *Jeopardy* one day. We think she would do pretty well on the show because let's face it, Alex Trebek is a man. And like any man, he'd have a hard time resisting the charms of a busty girl like Elle. "I notice a lot of busty girls cover their boobs up on the show," Elle said. "I wouldn't." And she would walk away the winner.

Elle was a bartender at a biker bar in Utah. Is there anything in life better than big tits and ice cold drinks? We can't think of anything. Elle must have had a long line of happy, tipsy customers with rather large tabs. "I wore low-cut shirts most of the time," Elle said. "So, yeah, the guys were pretty friendly. I definitely showed off my assets." Did any of those generous patrons manage to score a hot night with Elle? "I didn't taken home any bikers, but I did go home with a few other guys. There was even one threesome with a coworker and my favorite patron."

BARE FACTS

Elle Flynn

Birthday: February 16, 1978
Age: 36 **Height:** 5′5″
Weight: 148 lbs. **Bra:** 36DDD
Magazines: Feb. ′15, Sept. ′14, Aug. ′14, April ′14
DVDs: *Fuckin′ Naturals 2* and *All Stacked, All Natural 3* (X-Rated)
Available on page nine

Elle has a thing for threesomes. She took on a pair of hung studs in the September '14 issue. When most girls pop their threesome cherry, it's opening a door to a new sexual experience they had only dreamed about. Not for Elle, though. "I've had my fair share of threesomes," she said. "Shooting with Juan and Tony was a lot of fun. Absolutely. But it wasn't that different from my experiences in my personal life. So, in that sense, it felt very natural. I'm a lustful woman, so I love raunchy sex like that." If we held our own big bust version of *Jeopardy*, we might expect to hear, "*V-mag's* freakiest girl." We'd answer, "Who is Elle, Alex?"

CAT ON THE LOOSE

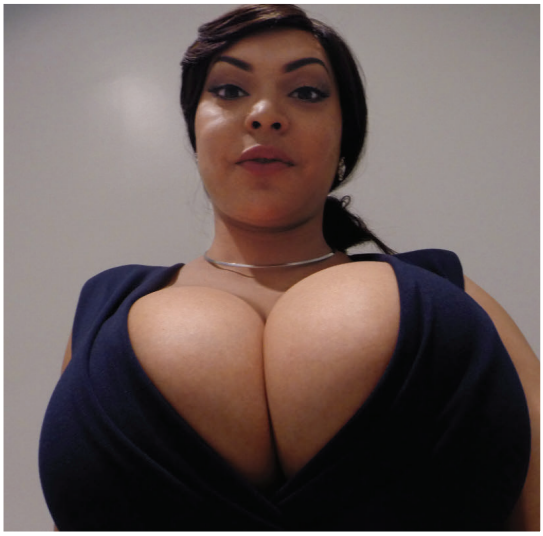
DDD-CUPPER HEATS UP MIAMI

Cat's a Boston girl, so she's used to the big city. But there's only one Miami. And since this was her third trip to the Magic City, we had to show Ms. Bangles around town. Well, what we really mean is we had to show Cat off in Miami. If you think Cat is sexy in print, she's truly a sight to behold in person. Cat is all woman and stands out even in a town like Miami which is known for its sexy women. Cat has her own gravitational pull and we noticed it as soon as she stepped out of our Big Tit Mobile. Guys are rubbernecking as they drive through parking lots, and women's eyes inevitably land on her perky naturals. We're coining the term "breast envy" after this day out with Cat because every girl who saw Cat had it. And you can't blame these girls, either. "I'm kind of used to it by now," Cat said. "I didn't even notice until you mentioned it!"

CAT ON THE LOOSE

Cat is a girl that enjoys the finer things in life. "What girl doesn't love shopping," she rhetorically exclaimed when we asked if she wanted to go to the mall. "I'm basically an addict. I'm a shop-a-holic. I wonder if we'll find anything I can stuff these girls into, though." Well, we couldn't have been happier to help her find out. Indeed, Cat did have some trouble finding outfits that could contain her 36DDD-cup naturals, but, boy, was it a treat to help her try. Any man who has ever complained about shopping with his girlfriend definitely wasn't dating a girl like Cat. The moment Cat walks out of a dressing room, cleavage poking out in a figure-hugging dress, is magical.

Cat was like a kid in a candy store at the mall. Retail therapy is just what a V-Girl needs after a long day of shoots.



“Do you think this dress makes my boobs look big?”

Vmag
DEBUT

LARISSA LINN

NOT JUST A GIRL, 'THE' GIRL

Girls like this are the reason why we jump out of bed every morning. Our eyes nearly jumped out of our skulls when our European recruiters emailed us photos of this F-cup discovery. Gentlemen, say hello to the lovely Larissa Linn. She is our latest and greatest Ukrainian import, and she couldn't be more excited to be making her international modeling debut in *V-mag*. "I never dreamed I could be a model," Larissa said. "I dreamed about it, but I never thought I would. Doing this makes me very happy." And it makes us even happier.

Though she is only 21 years old, Larissa has the confidence of an older woman. She carries herself with a real confidence and grace. That confidence is evident in her first photos. Despite this being her first foray into modeling, Larissa instinctively knew how to pose. Ask Larissa to play with her hair a bit while teasing her pussy, and she'll instantly give you the cum hither look in her eyes complemented by a perfect tit pic like the photos on page 80.

BARE FACTS

Larissa Linn

Birthday: June 6, 1994
Age: 21 **Height:** 5′5″
Weight: 135 lbs. **Bra:** 34F
Measurements: 40-25-35
Lives: Ukraine
Hobbies: Football, shopping, meeting new people
More: Solo photo sets and videos on Scoreland.com

Larissa's measurements are 40-25-35. That's as "woman" as a woman can get, and her perfect dimensions have drawn the attention and admiration of Ukrainian men for years. "I had the biggest tits in my school," Larissa said. "My boobs got very big when I was 15. The boys were shy then, though. When I went to university, the boys began to talk to me more. And I liked it. It made me feel pretty."

Larissa's tits have a positive effect on her sex life, too. "Yes, the boys like to play with them a lot. They like to suck on them. Sometimes, all they want to do is suck on them."

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V-SPOT

Continued from page 64

V-MAG: Sarah, have your tits gotten bigger since we last saw you?

SARAH: They may be bigger than last time. I don't know what they do. My boobs have a mind of their own.

V-MAG: You're not the first girl we've heard say that. So, about the hands-free, self-sucking thing. Have you done it at all since the last time we saw you?

SARAH: I have! I actually just did it yesterday.

V-MAG: Oh, really? Hands-free with both of them in your mouth?

SARAH: Yes, sir!

V-MAG: Sarah, we have to ask you to do it again for us.

SARAH: Oh, you want me to do it? I definitely can.

V-MAG: Of course we do. It's okay, if you fail, we won't hold it against you. This isn't something easy to do.

SARAH: [*Laughs*] Okay. I may not get it on the first try, but I've gotten so much better at it now. [*She lifts her boobs up to her mouth*]

V-MAG: You did it! And on the first try, too. Congratulations!

SARAH: Yay!

V-MAG: That was impressive. And now you have lipstick all over your boobs.

SARAH: I like them. I named them boobie hickeys.

V-MAG: So, we're guessing that this is one of those things where once you can do it, you can do it many times–kind of like riding a bike. With no hands, of course.

SARAH: Yeah, exactly! I practice so much, too. You have no idea.

V-MAG: Let's see it one more time before we let you go.

SARAH: Sure! [*She lifts her tits up to her mouth again and sucks on them*]

V-MAG: You've gotten so good at that. We like to think that we inspired you to get so good at that.

SARAH: You guys kind of did, actually. I'm always excited about coming back here to kind of show everyone my boobie talents.

V-MAG: Well, Sarah, it is always great to have you here with us. And even better to get to talk to you a bit. We hope you enjoyed yourself.

SARAH: Thank you! I always enjoy being here.

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HARLOW NYX

GINGER IS THE SPICE OF LIFE

There's just something about redheads, isn't there? It's like they radiate to the point where even in the most-crowded rooms, they always catch your eye. Harlow Nyx is that type of girl. Her blazing red hair catches your eye from a mile away, but her 36G-cup tits keep them locked in her direction. And that's why she's making her international modeling debut with *Voluptuous*. "I'm not sure what gets more attention," Harlow said. "My boobs or my hair. I do dress to show off my chest, though. You never know when cleavage is needed." We think cleavage is always needed.

Vmag
DEBUT

"One time I gave a guy a black eye by dropping my boobs in his face," Harlow said. "I think that's a pretty special talent." Harlow is a knockout in more ways than one. And while we are big boob lovers, not fighters, if there is any instance in which we would gladly accept a black eye, it would be the result of a G-cup smack in the face. Other than playing big boob knockout, Harlow does have a few other interesting talents. Such as her knack for songwriting. "I can play the guitar and piano, and I can sing. I write my own songs, too. I've always been an artsy type." Harlow is certainly the type of girl we'd enjoy making sweet music with.

BARE FACTS

Harlow Nyx

Birthday: July 2, 1992
Age: 22 **Height:** 5′3″
Weight: 140 lbs. **Bra:** 36G
Measurements: 42-32-40
Born: Florida
Lives: Missouri
Videos: Log-on to Scoreland.com for solo and hardcore photos and videos

Violence

Ultra

Ultra Violen

Harlow is into thrash metal, horror movies, anal sex and kinky foreplay. “Oral is foreplay, right?” she responded when we asked her if she was into foreplay. “If not, paint brushes. Those can be fun.” We’re not sure what Harlow likes to do with paint brushes, but we’re interested in finding out. One thing is for sure, though: there is never a dull moment when you’re spending time with Harlow. Especially if you’re fucking her. “I’ve had lots of public sex. Mostly in cars. Car sex is fun.” And when asked about her kinkiest sexual encounter, she responded. “The orgy. That’s all I can say. Just…the orgy night.”

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SCORE ON LOCATION

Before the *XL Girls* took over the house, four *SCORE* Girls traveled to the Dominican Republic for a week of bikini busting and fun in the sun. Model of the Year **Joana, Hitomi, Valory Irene** and **Sha Rizel** turn the D.R. into a natural-boob lover's paradise. Intimate action showcasing each girl and lots of group action, too, including a boob-oiling scene. Available on Blu-ray. **217 MINUTES**

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XL GIRLS ON LOCATION

Four curvy naturals take a steamy island getaway to the Dominican Republic where they strip, pack their huge tits into tight tops and bikinis, shave and bathe and go tit-to-to. Features newcomers **Jennica Lynn** and **Lavina Dream** with bustier **Vanessa Y.** and plump **Roxanne Miller.** Candid and behind-the-scenes footage, too. **220 MINUTES**

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GREATEST BIG-BUST DVD 4

Forty-eight girls, most of them naturals. Over 13 hours of action with the greatest busty babes on the planet. **Karina Hart, Ann Calis, Alana Lace, Lily Madison, Micky Bells, Christy Marks, Vanessa Y., Arianna Sinn, Rockell, Sha Rizel, Emilia Boshe, Melissa Manning, Natalie Fiore, Rene Love, Taylor Steele, Cat Bangles, Elle Flynn, Marie Leone** and many more. 849 MINUTES

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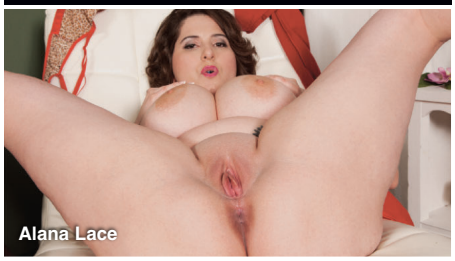
ALL STACKED, ALL NATURAL 3



The best girls. The biggest natural tits. And you'll have them all to yourself. Starring newcomer **Ann Calis** in her first scene, this must-have DVD features the cream of the cleavage crop. Plus **Rockell, Roxi Red, Bex Shiner, Cat Bangles, Anjii Ross, Emilia Boshe, Leanne Crow, Alana Lace** and many more.

366 MINUTES

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JENNICA LYNN

With her M-cup tits, soft curves and bubbly personality, newcomer **Jennica Lynn** is all-stacked, all-natural and all-woman. Shot on-location in the Dominican Republic and the Bahamas. You'll be beside this Swedish sensation as she soaks up the Caribbean sun, stretches skimpy bikinis to their limit, takes skinny dips on secluded beaches and more in her first DVD. Also available on Blu-ray.

131 MINUTES

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THICK CHICKS ON DICKS ANAL 2

We rounded up 10 of our plumpest, horniest babes for the hottest DVD of the year. Sex-starved newcomers, big-bust legends and wall-to-wall anal. Stars **Jasmine Jones, April McKenzie, Suzumi Wilder, Nixie Night, Sashaa Juggs, Twilight Starr, Nicky Wilder, Gina George, Kitty McPherson** and **Samantha 38G**.

240 MINUTES

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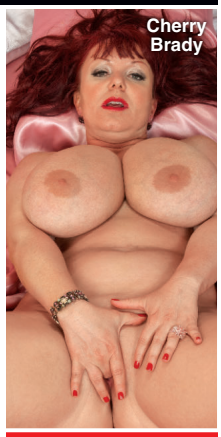

We thought she had retired forever…until **Diane Poppos**, the greatest big-boobed housewife of all time, returned sexier and raunchier than ever. Plus, *V-mag* legend and everybody's favorite redhead **Cherry Brady** also stars in this hot DVD! Also starring **Michelle May**, **Aileen Ghettman**, **Anna Carlene** and more! You won't find these ladies doing this tit-play and pussy-plugging anywhere else.

255 MINUTES

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CHUBBY & FUCKED 2

Fifteen sexy chubbies get the big cocks they want. Features newcomer **Dani Moore** in her first DVD and the return of **April McKenzie.** Also **Nixie Night, Sofia Rose, Sonja Haze, Suga Squirtz, Nikki Cars, Christine Cox, Danica Danali, Gwen Etoile, Marilyn White, Nikky Wilder, Lola Lush, Adriana Avalon** & **Khloe Lust.** 344 MIN.

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MAMMARY MAMBO

It's **Arianna Sinn** and **Miosotis** hotter than you've ever seen them before! Watch as this busty Romanian stunner and mega-boobed Dominican mama go tit-to-tit in a raunchy, pussy-licking lezzie fest! Then the ladies get down in a three-way and some sizzling hardcore action on their own, too! The tit power, the tropical heat…things get extra-hot when you do the *Mammary Mambo*!

74 MINUTES

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VOLUPTUOUS XTRA 14

Ten curvy girls get fucked hard in XXX action! Busty newcomer **Siri** gets her pussy speared and takes a mouth-load of cum! Plus, **Sabina Leigh** tackles two cocks at a time and gets a double facial, and **Goldie Ray** gets an anal creampie as a welcome present! This is no-holes-barred big-bust sex from *Voluptuous*!

224 MINUTES

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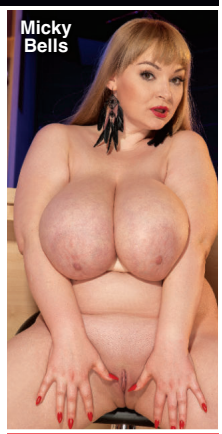
HEAVY HANGERS



Thirty curvy naturals. **Kamryn Monroe, Antica, Micky Bells, Scarlett Monroe, Kelli Maxx, Serenity Sinn, Sarah Rae, Dors Feline, Kitty McPherson, Gracie Blue, Lavina Dream, Isabella Grazzi, Vanya Vixen, Amerie Thomas, Kamille Amora, Harley Ann, Sofia Rose, Sashaa Juggs, Trinety Guess, Dani Moore, Marilyn White, Nikki Smith** and more!

505 MINUTES

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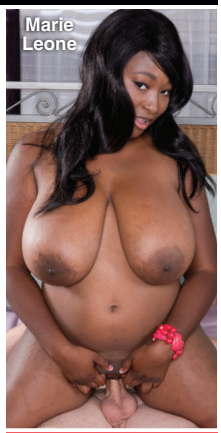

Because you can't get enough of chocolate chicks with huge, natural tits, 11 of the greatest black 'n' stacked girls get their mouths and pussies fucked. J-cup goddess **Maserati** stars and has her naturals covered in cream. Plus newcomer **Marie Leone, Monica Keyes, Sadie Blooms, Soleil Hughes, Stacy Adams, Pheona Monroe, Natasha Dulce, Nadia Vixen** & **Lavish Styles**. 250 MIN.

RATED XXX

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VOLUPTUOUS XTRA 16

Newcomers **Alana Lace, Lola** and **Cat Bangles** get their on-camera cherries popped by hung studs. Bustier-than-ever housewife **Cameron Skye** has her pussy shaved while she's sucking cock. Plus **Maggie, Sirale, Vicky Soleil, Olarita, Dani Moore, Desiree, Maserati** plus **Missy Monroe** in anal action.

366 MINUTES

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VOLUPTUOUS XTRA 15

Fifteen girls in XXX action on three DVDs. **Felicia Clover, Scarlet LaVey, Shyla Shy, Maggie Green, Terry Nova, Harmony White, Jessica Roberts, Brittany Kendall, Jolie Rain, Veronika, Destiny Rose, Sirale, Maserati, Desiree and Beverly Paige**. Redheads, brunettes and blondes. Girls-next-door, black 'n' stacked and preggers. Facials, creampies and tit blasts. 366 MINUTES

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LARGE LOVIN' 3

Features 13 stacked chicks ready to fulfill your hard-core plumper dreams. **Julia Juggs, Jasmine Jones** and **Skye Sinn** get their asses plugged. **Marilyn Mayson** and **Molly Howard** share a black cock. Plus **Sofia Rose, Kendra Lee Ryan, Nikki Smith** and **Beti Phellasio**. A two-disc set.

258 MINUTES

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$39.95 PLUS S&H

ON LOCATION GRAND BAHAMA

We took **Arianna Sinn, Jenna Valentine, Taylor Steele** and **Karla James** on an excursion to Grand Bahama Island where they were joined by sexy European natural **Natalie Fiore.** These ladies spent their big-boob vacation in the sun and sand in tiny bikinis, and we filmed every second. The big-tit action never stops as these V-Girls get wild. Their naked tits make this DVD a holiday of huge hooters. 98 MINUTES

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XL TOP GUNS

Packed with interviews, behind-the-scenes action, candid footage, solo tit-play, girl-on-girl and boy-girl XXX. The six jackumentaries in this unique DVD tell the jack-til-you drop stories of six of the greatest plump, naturally stacked girls ever: **Renee Ross**, **Kristina Milan**, **Maria Moore**, **Arianna Sinn**, **Samantha 38G** and **Sapphire**.

272 MINUTES

RATED XXX

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FULL FIGURED FOXES 3

The newest installment of this best-selling series features 15 busty naturals who love to fondle their tits and rub their clits for your viewing pleasure. Features **Jennica Lynn** and **Lavina Dream**, two of the top plumper newcomers of 2014, plus **Micky Bells, Marilyn White, Gracie Blue, Bri Love, Nixie Night, Nikki Smith, Dors Feline, Sarah Rae** and more.

303 MINUTES

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BUSTY RIDING ACADEMY

Six naturals go to the *Busty Riding Academy* to learn how to ride horses, but they end up learning how to ride cocks, instead! **Christy Marks** and **Terry Nova** have a four-way, **Jasmine Black** gets DP'd, **Kristy Klenot** and **Melissa Mandlikova** have a tits-and-tugs three-way and **Karina Hart** takes a hot load of cum between her tits.

152 MINUTES

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TITS & TUGS 9

In the ninth edition of the world's greatest tit-fuck/tug-job DVDs, we bring you two naturals whose giant racks make huge cocks disappear: K-cup 2013 Newcomer of the Year **Roxi Red** and finalist **Anjii Ross**. Their milky tits overwhelm any bra they can find. Plus, *V-mag* newcomer **Nikki Smith,** MILF **Tahnee Taylor** and **Alexis Silver.** Seventeen girls in all! Lots of P.O.V. action.

250 MINUTES

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DOUBLE STUFFED PLUMPERS 3

Ten girls, 20 cocks. That's two for each girl, and they make sure they use them right. **Angel DeLuca** makes sure her pussy and mouth are always full. **Marilyn White** gets stuffed in wild positions. Many of these girls are SCORE Group exclusive. Also stars **Nikky Wilder, Dani Moore, Anna Beck, Patricia Gold, Maggie, Sashaa Juggs, Kris Kelly** and **Jasmine Jones.** 217 MINUTES

RATED XXX

$39.95 PLUS S&H

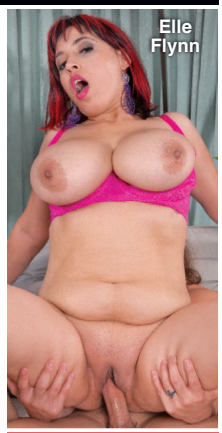
SCORE XTRA 14

The title says *SCORE*, but the girls in this DVD are all voluptuous. Two-disc set features 10 naturals in XXX action. Teen **Noelle Easton,** Newcomer of the Year **Roxi Red**, MILF **Janessa Loren, Angel Wicky, Sensual Jane**, black 'n' stacked **Marie Leone, Jessica Roberts, Vicky Soleil, Elle Flynn** & **Felicia Clover.** 248 MIN.

RATED XXX

$39.95 PLUS S&H

FUCKIN' NATURALS 2



We've pulled out all the stops in the second installment of this best-selling series. Ten horny, cum-loving naturals get their pussies pounded in a four-disc set that's packed with new girls. **Scarlet LaVey** gets her pussy pounded from every angle. Plus **Maggie, Elle Flynn, Jessica Roberts, Brittany Kendall, Vicky Soleil, Sara, Felicia Clover, Janessa Loren** & **Sirale.** 498 MIN.

RATED XXX

$39.95 PLUS S&H

CHESTY PREGGOS 2

Everything is bigger in this flick: bigger tits, bigger sexual appetites and bigger orgasms! Starring mommies-to-be **April McKenzie**, **Sunshine** and **Stefani** in raunchy XXX! Plus, a very pregnant **Kali West** tugs cock with her knockers, and *V-mag* legend **Lorna Morgan** puts on a striptease for you! 101 MINUTES

RATED XXX

$29.95 PLUS S&H

PREGGOS & MILKERS

There's nothing like a sexy mother or mother-to-be. This two-disc special features seven of your favorite busty preggers fucking, playing and lactating. Features long-time favorites **Kali West, Lorna Morgan** and **Kristina Milan**, whose swollen J-cup breasts lactate. **Shyla Shy** stars on the second disc and fucks at seven months and eight-and-a-half months and lactates post-preggo. 283 MIN.

RATED XXX

$39.95 PLUS S&H

VOLUPTUOUS XTRA 17

There's only one place to find the world's naturally stacked wonders doing the naughtiest sexual acts imaginable: The *Voluptuous Xtra* series. The 17th installment of this best-seller is our boldest ever and features the bustiest collection of babes yet. JJJ-cupper Liza Biggs has tits you have to see to believe in her XXX debut. Also, Cat Bangles, Alana Lace, Elle Flynn and more! 229 MINUTES

RATED XXX

$39.95/$44.95 PLUS S&H

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THE SCORE GROUP®

CAT BANGLES
Cat on the loose in Miami.
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EMILIA BOSHE
HH-cupper's first XXX!
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